

**Safety Data Sheet**

according to UK REACH Regulation

PUR- Acryl Härter H 25

Revision date: 13.03.2025

Product code: 5225

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

PUR- Acryl Härter H 25

UFI: 4006-09MK-JVJF-G23C

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Curing agent (crosslinking agent)

Uses advised against

Do not use for products which come into contact with the food stuffs.

1.3. Details of the supplier of the safety data sheet

Company name: W+S GmbH Lackchemie und Aerosol-Technik

Street: Am Sportplatz 5

Place: D-63791 Karlstein-Dettingen

Telephone: +49 6188 9575-0

Telefax: +49 6188 9575-30

E-mail: info@ws-lackchemie.de

Contact person: Abt. Produkt / Sicherheit

Responsible Department: Abt. Produkt / Sicherheit

1.4. Emergency telephone number: +49 551-19240 GIZ-Nord Poisons Centre**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****GB CLP Regulation**

Hazard categories:

Flammable liquids: Flam. Liq. 3

Respiratory or skin sensitisation: Skin Sens. 1

Specific target organ toxicity - single exposure: STOT SE 3

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Flammable liquid and vapour.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

Harmful to aquatic life with long lasting effects.

2.2. Label elements**GB CLP Regulation****Hazard components for labelling**

n-butyl acetate

Aliphatic Polyisocyanates

Lösungsmittelnaphta, leichte aromatische, Benzolgehalt <0,1%

Signal word: Warning**Pictograms:****Hazard statements**

H226 Flammable liquid and vapour.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

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H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P233 Keep container tightly closed.
P282 Wear cold insulating gloves and either face shield or eye protection.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P102 Keep out of reach of children.
P312 Call a POISON CENTER/doctor if you feel unwell.

Special labelling of certain mixtures

EUH204 Contains isocyanates. May produce an allergic reaction.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Curing agent (crosslinking agent)

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (GB CLP Regulation)			
123-86-4	n-butyl acetate			45 - < 50 %
	204-658-1	607-025-00-1		
	Flam. Liq. 3, STOT SE 3; H226 H336 EUH066			
28182-81-2	Aliphatic Polyisocyanates			35 - < 40 %
	Skin Sens. 1; H317			
108-65-6	2-methoxy-1-methylethyl acetate			5 - < 10 %
	203-603-9	607-195-00-7		
	Flam. Liq. 3; H226			
1330-20-7	xylene			1 - < 5 %
	215-535-7	601-022-00-9		
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2; H226 H332 H312 H315			
64742-95-6	Lösungsmittelnaphta, leichte aromatische, Benzolgehalt <0,1%			1 - < 5 %
	918-668-5		01-2119455851-35	
	Flam. Liq. 3, STOT SE 3, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H226 H335 H336 H304 H411 EUH066			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
108-65-6	203-603-9	2-methoxy-1-methylethyl acetate	5 - < 10 %
	dermal: LD50 = 7500 mg/kg; oral: LD50 = 8532 mg/kg		
1330-20-7	215-535-7	xylene	1 - < 5 %
	inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg		
64742-95-6	918-668-5	Lösungsmittelnaphta, leichte aromatische, Benzolgehalt <0,1%	1 - < 5 %
	inhalation: LC50 = 5,2 mg/l (vapours); dermal: LD50 = 3160 mg/kg; oral: LD50 = 2000 mg/kg		

Further Information

Full text of R-phrases: see section 16.

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SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). Give nothing to eat or drink.

After inhalation

In case of inhaling spray mists, consult a doctor immediately and show him box or label. If victim is at risk of losing consciousness, position and transport on their side. Provide fresh air.

After contact with skin

After contact with skin, wash immediately with: Water. Subsequently wash off with: Polyethylene glykol 400. Medical treatment necessary. Remove contaminated, saturated clothing immediately. Change contaminated clothing. Wash thoroughly the body (shower or bath).

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. If product gets into the eye, keep eyelid open and rinse immediately with large quantities of water, for at least 5 minutes. Subsequently consult an ophthalmologist.

After ingestion

If swallowed, immediately drink: Water. Do NOT induce vomiting. Call a physician immediately. Caution if victim vomits: Risk of aspiration!

4.2. Most important symptoms and effects, both acute and delayed

Frequently or prolonged contact with skin may cause dermal irritation.

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂). Foam. Extinguishing powder. Foam. Dry extinguishing powder. Carbon dioxide (CO₂). ABC powder.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Combustible. Vapours may form explosive mixtures with air. Burning produces heavy smoke. In case of fire and/or explosion do not breathe fumes. Use water spray jet to protect personnel and to cool endangered containers. Contaminated fire-fighting water must be collected separately.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Contaminated fire-fighting water must be collected separately. Remove product from area of fire. Co-ordinate fire-fighting measures to the fire surroundings.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Wear personal protection equipment. Remove all sources of ignition. Provide adequate ventilation. See protective measures under point 7 and 8.

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6.2. Environmental precautions

Do not allow to enter into surface water or drains. Explosion hazard. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up**Other information**

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal. Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

See protective measures under point 7 and 8.

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray. Preventive measures: If handled uncovered, arrangements with local exhaust ventilation have to be used. It is recommended to design all work processes always so that the following is excluded: inhalation. skin contact. Eye contact. Take precautionary measures against static discharges.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Vapours may form explosive mixtures with air.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Protect skin by using skin protective cream. After work, wash hands and face. When using do not eat or drink. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from sources of ignition - No smoking. Keep only in the original container in a cool, well-ventilated place. Take precautionary measures against static discharges.

Hints on joint storage

Do not store together with: Material, rich in oxygen, oxidizing. Materials to avoid: Acid. Base. Material, combustible. Oxidizing agents.

Further information on storage conditions

Keep away from sources of ignition - No smoking. Protect against: heat. Keep/Store only in original container.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Exposure limits (EH40)**

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
108-65-6	1-Methoxypropyl acetate	50	274		TWA (8 h)	WEL
		100	548		STEL (15 min)	WEL
123-86-4	Butyl acetate	150	724		TWA (8 h)	WEL
		200	966		STEL (15 min)	WEL
1330-20-7	Xylene: mixed isomers	50	220		TWA (8 h)	WEL
		100	441		STEL (15 min)	WEL

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Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
1330-20-7	Xylene, o-, m-, p- or mixed isomers	methyl hippuric acid (creatinine)	650 mmol/mol	urine	Post shift

8.2. Exposure controls**Appropriate engineering controls**

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray. Occupational exposure controls: Refer to chapter 7. No further action is necessary.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Suitable eye protection: Framed glasses. Goggles.

Hand protection

Tested protective gloves are to be worn:
Suitable material: NBR (Nitrile rubber), Butyl rubber.
Thickness of glove material: >0,4mm
penetration time (maximum wearing period): >480min
DIN-/EN-Norms EN ISO 374

Skin protection

Suitable protective clothing: Lab apron.

Respiratory protection

Respiratory protection necessary at: exceeding exposure limit values insufficient ventilation, insufficient absorption.

Environmental exposure controls

Refer to chapter 7 No further action is necessary.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	liquid
Colour:	clear
Odour:	characteristic
Odour threshold:	not determined

Boiling point or initial boiling point and boiling range:	124 °C	Test method
Lower explosion limits:	1,2 vol. %	
Upper explosion limits:	7,5 vol. %	
Flash point:	30 °C	
Auto-ignition temperature:	315 °C	DIN 51794
Vapour pressure:	10,7 hPa	
(at 20 °C)		
Density:	0,969 g/cm ³	DIN 53217

9.2. Other information**Other safety characteristics**

Solvent content:	63,9%
	VOC value 618,9
Solid content:	36,1 %
Flow time:	13 s
(at 20 °C)	4 DIN 53211

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SECTION 10: Stability and reactivity**10.1. Reactivity**

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

10.2. Chemical stability

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

10.3. Possibility of hazardous reactions

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

10.4. Conditions to avoid

Keep away from heat. Ignition hazard. Conditions to avoid:

In case of warming: Danger of bursting container.

10.5. Incompatible materials

Alkalis (alkalis). Acid. Oxidizing agents.

10.6. Hazardous decomposition products

Thermal decomposition can lead to the escape of irritating gases and vapors.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in GB CLP Regulation****Acute toxicity**

Toxicological data are not available.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
108-65-6	2-methoxy-1-methylethyl acetate				
	oral	LD50 8532 mg/kg	Rat	RTECS	
	dermal	LD50 7500 mg/kg	Rabbit		
1330-20-7	xylene				
	dermal	ATE 1100 mg/kg			
	inhalation vapour	ATE 11 mg/l			
	inhalation dust/mist	ATE 1,5 mg/l			
64742-95-6	Lösungsmittelnaphtha, leichte aromatische, Benzolgehalt <0,1%				
	oral	LD50 2000 mg/kg	Rat		
	dermal	LD50 3160 mg/kg	Rabbit.		
	inhalation (4 h) vapour	LC50 5,2 mg/l	Rat		

Irritation and corrosivity

@1501.B015621 Evaluation: non-irritant.

Sensitising effects

@1501.B015584

STOT-repeated exposure

Has de-greasing effect on the skin. Frequently or prolonged contact with skin may cause dermal irritation.

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Specific effects in experiment on an animal

Rat LD50: 4300 - 5800 mg/kg Acute toxicity, oral
Data apply to the main component.

Additional information on tests

The classification was carried out according to the calculation method of the Preparations Directive (1999/45/EC).

11.2. Information on other hazards**Further information**

Toxicological data are not available.

SECTION 12: Ecological information**12.1. Toxicity**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Doesn't get into the sewage water as long as the process is carried out according to regulations.

Very toxic for Water fleas.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
108-65-6	2-methoxy-1-methylethyl acetate					
	Acute fish toxicity	LC50	161 mg/l	96 h	Pimephales promelas	
	Acute crustacea toxicity	EC50	408 mg/l	48 h	Daphnia magna	

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
108-65-6	2-methoxy-1-methylethyl acetate	0,43

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

No data available

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No data available

Further information

Do not allow to enter into surface water or drains. The classification was carried out according to the calculation method of the Preparations Directive (1999/45/EC).

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

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080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself. Hand over to officially registered waste disposal company.

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number or ID number:**

UN 1263

14.2. UN proper shipping name:

FARBE (einschließlich Farbe, Lack, Emaille, Beize, Schellack, Firnis, Politur, flüssiger Füllstoff und flüssige Lackgrundlage) oder FARBZUBEHÖRSTOFFE (einschließlich Farbverdünnung und -lösemittel)

14.3. Transport hazard class(es):

3

14.4. Packing group:

III

Hazard label:

3



Classification code:

F1

Special Provisions:

163 367 650

Limited quantity:

5 L

Excepted quantity:

E1

Transport category:

3

Hazard No:

30

Tunnel restriction code:

D/E

Inland waterways transport (ADN)**14.1. UN number or ID number:**

UN 1263

14.2. UN proper shipping name:

Paint

14.3. Transport hazard class(es):

3

14.4. Packing group:

III

Hazard label:

3



Classification code:

F1

Special Provisions:

163 367 650

Limited quantity:

5 L

Excepted quantity:

E1

Marine transport (IMDG)

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14.1. UN number or ID number: UN 1263
14.2. UN proper shipping name: PAINT RELATED MATERIAL
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Special Provisions: 163, 223, 367, 955
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1263
14.2. UN proper shipping name: PAINT RELATED MATERIAL
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Special Provisions: A3 A72 A192
Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 309
IATA-max. quantity - Passenger: 60 l
IATA-packing instructions - Cargo: 310
IATA-max. quantity - Cargo: 220 l

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

No information available.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 28, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes: 63,9%
VOC value 618,9

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

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15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Abbreviations and acronyms**

Flam. Liq: Flammable liquids
Acute Tox: Acute toxicity
Asp. Tox: Aspiration hazard
Skin Irrit: Skin irritation
Skin Sens: Skin sensitisation
STOT SE: Specific target organ toxicity - single exposure
Aquatic Chronic: Chronic aquatic hazard

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH204	Contains isocyanates. May produce an allergic reaction.

Further Information

The product is classified and labelled according to EC directives or corresponding national laws.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)